# Furniture Making SIG

Feb. 1<sup>st</sup>, 2020

Box Making Presentation and Discussion Craig Mann and Ron Huhn

#### Box Making and All the Options

- Function = simple, pencil, storage, treasure, artistic, jewelry
- Small parts = more safety, sacrificial parts, use hold-downs, push sticks, jigs to hold parts for repetition
- "Design is a key aspect of box making" (often the hardest part)
- Get inspired by anything and everything
- Most importantly: have fun

#### **BOX MAKING OPTIONS CHART**

		EASY				HARD
	OPTIONS	1	2	3	4	5
1	joinery	butt	rabbet	Box joint	miter	dovetails
2	Stabilized joints	none	biscuits Hidden spline		Exposed spline	Dovetail keys
3	Feet/legs	none	Simple (add on)	Integral (sides)	bracket	carved
4	lid	None	Lift-off	Sliding	Pinned hinge	hinged
5	hinges	None	Butt	Stop	Quadrant	wood
6	sides	Plywood	Solid	Resawn	Veneered	curved
7	decorations	None	Paint/surface	Inlay/veneer	combination	carving
8	style	Simple	Curved	1-drawer	Mult. drawer	combine

#### **BOX MAKING OPTIONS CHART**

		EASY				HARD
	OPTIONS	1	2	3	4	5
1	joinery	butt	rabbet	<b>Box joint</b>	miter	dovetails
2	Stabilized joints	none	biscuits	Hidden spline	Exposed spline	Dovetail keys
3	Feet/legs	none	Simple (add on)	Integral (sides)	bracket	carved
4	lid	None	Lift-off	Sliding	Pinned hinge	hinged
5	hinges	None	Butt	Stop	Quadrant	wood
6	sides	Plywood	Solid	Resawn	Veneered	curved
7	decorations	None	Paint/surface	Inlay/veneer	combination	carving
8	style	Simple	Curved	1-drawer	Mult. drawer	combine

#### Simple box

Can you add up the options score for this box?



The options score for this box =

4,1,1,2,1,2,3,1 = **15** 



# Simple box

Can you add up the options score for this box?



The options score for this box =

4,4,2,2,1,2,3,1 = **19** 



# Simple box

Can you add up the options score for this box?



The options score for this box =

4,2,2,5,3,2,3,1 = **22** 



The options score for this box =

4,3,4,5,4,2,3,3 = **28** 



#### Boxes for Personal & Business Use



#### Design considerations

- Attractiveness / Unique / "Special"
- Audience
- Ease of build
- Profitability
- Shipping ability

# Keepsake boxes (with removable lids)

The options score for this box: 4,1,2,2,1,3,1,1 = 15



# Design Options









# Curved Box (with pinned hinge)

The options score for this box:

4,4,1,4,1,2,1,3 = 20



# Design Options











Jewelry Box (two drawers & top shelf)

The options score for this box:

2,1,2,5,2,2,1,4 = 19







# Jewelry Box (3 drawers)

The options score for this box:

2,1,2,1,1,2,2,4 = 15



#### Hinged Lid Box

The options score for this box:

1,1,2,5,2,2,1=17



#### Box Making Challenge:

- 1. Use the chart to narrow and identify your options, try new things!!
- 2. Next, choose the wood for side, lid, etc.
- 3. Build the box, ask questions, seek help if needed, work safely, have FUN!!

• 4. At the next meeting, we will see how progress is coming along, answer questions, comments, discussion

#### **BOX MAKING OPTIONS CHART**

		EASY				HARD
	OPTIONS	1	2	3	4	5
1	joinery	butt	rabbet	Box joint	<u>miter</u>	dovetails
2	Stabilized joints	none	<u>biscuits</u>	Hidden spline	Exposed spline	Dovetail keys
3	Feet/legs	none	<u>Simple</u> (add on)	Integral (sides)	bracket	carved
4	lid	None	Lift-off	Sliding	Pinned hinge	<u>hinged</u>
5	hinges	None	Butt	Stop	Quadrant	wood
6	sides	Plywood	Solid	Resawn	<u>Veneered</u>	curved
7	decorations	None	Paint/surface	Inlay/veneer	combination	carving
8	style	<u>Simple</u>	Curved	1-drawer	Mult. drawer	combine

#### References

- Books = anything by Doug Stowe
  - "52 Boxes in 52 Weeks" by Matt Kenney

Magazine articles =

The difficulty score for this box =

4,1,3,5,5,4,3,1 = **26** 



The options score for this box =

4,4,2,2,1,2,4,1 = **20** 

